

TEST OBJECTIVE

To evaluate the pad printing quality of newly developed supplier(Spinks India) and existing supplier - Ref :Mail from Mr.K.Rajendran, PRE dt.09.09.2014

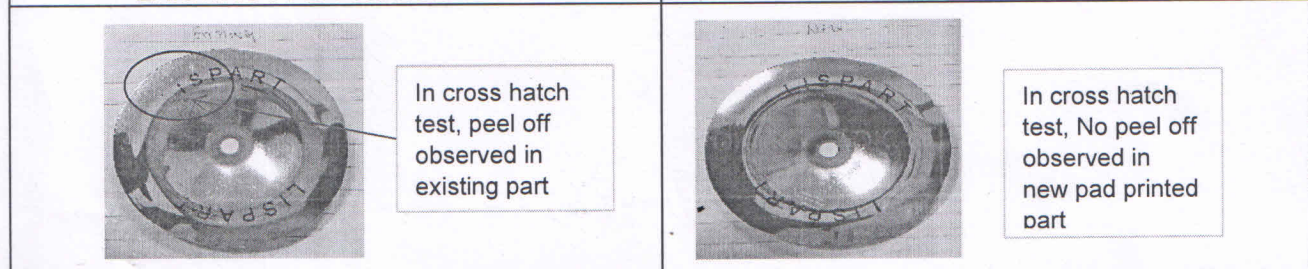
TEST METHOD

1. Hand peel off test (Manual scratch test)
2. Cross hatch test (Scoring by blade & peeling by means of 3M tape)

OBSERVATIONS

S.No	Sample description	Qty	Hand peel off		Cross hatch		Remarks
			Existing	New	Existing	New	
1	Spider eco cap	2	OK	OK	OK	OK	No peel off observed
2	Spider eco tone disc	3	OK	OK	OK	OK	
3	Vibromini housing	3	OK	OK	OK	OK	
4	Lispart tone disc	3	Not OK	OK	Not OK	OK	Peel off observed in existing disc
5	Nissan mounting bracket	3	OK	OK	OK	OK	No peel off observed
6	Megasonic grill	2	OK	OK	-OK	OK	

EXISTING PAD PRINTED PART	NEW SUPPLIER PAD PRINTED PART
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CONCLUSION

1. Based on the peel off test, new supplier's pad printing quality is good compared to existing supplier.
2. For further production, bulk trial to be initiated systematically with trial order form.